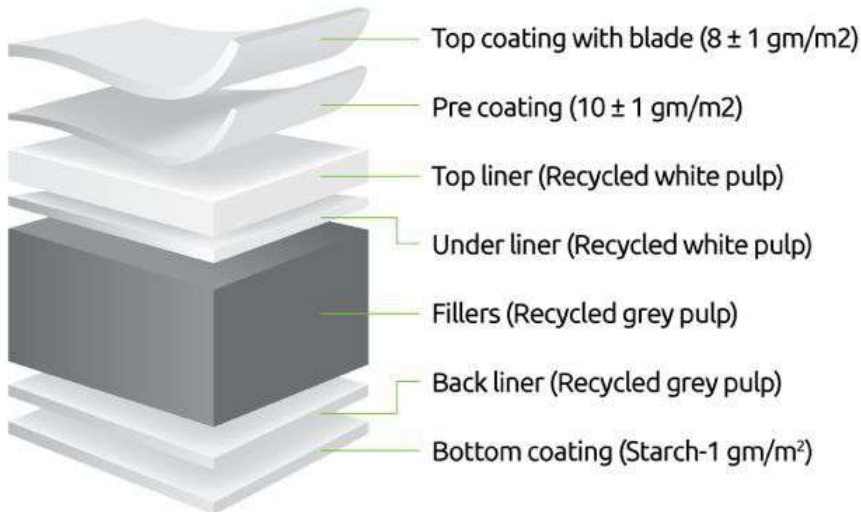


SPECIFICATION SHEET

Iconic Ocean

180 to 450 GSM

(ON LINE COATED BOARD) M/C Deckle-365-370cms



Application

1. Packaging board
2. Printing job

Recommended for Multi-color printing

1. Letter press

Substance gm/m ²	Stiffness (Taber)			Caliper Micron	Bulk cc/gm.	Parameters		
	T 489 om-99					Roughness - PPS T 555 om - 99	Microns	
	MD	CD	GM					
180	20	18	19	218	1.21			3.5±0.5
200	32	14	21	242	1.21	Brightness Top T 452 om - 98	%	73±1
230	50	22	33	278	1.21			
250	65	29	43	308	1.23	Gloss at 75 T 480 om - 99	%	22±3
260	70	32	47	325	1.25			
285	85	37	56	359	1.26	Plybond (scott) Tappi : T-833	Jules	>100
295/300	105	45	69	366	1.26			
320	125	57	84	403	1.26	IGT Dry Pick ISO 3782	(m/sec)	>0.7
330	135	60	90	416	1.26			
350	150	72	104	441	1.26	COBB Top Bottom T 441 om - 98	g/m ²	35-50 50-100
360	165	75	111	454	1.26			
400	190	90	131	508	1.27	Smoothness-Bendtsen ISO-8791-2	ml/min	100-150
420	210	100	145	533	1.27			
450	290	135	198	572	1.27	Burst Factor Tappi T807	-	15±2
Tolerance						Moisture Content Tappi T412 om 02	%	7.5%±1.0%
±3%	±10%			±5%	±5%			